

SOLUBLE K2



5L | 30L | 60L | 220L

Metal Working oil

Mineral

Soluble lubricant developed for **ferrous and non ferrous metals**: sawing, planing, cutting, turning, milling, drilling, boring, drawing, screwing.

It is generally used for metal working at medium up to high processing speed, with little friction and requiring good cooling.

This product must not be used for **works with magnesium grey castings**.

PERFORMANCE

ISO - L - MAA

Good cooling, lubricating and wetting properties.

Corrosion and bacterial attack protection

Emulsion stability

Dilute the product between 5 to 10% in water according to the difficulties encountered (milky appearance).

Easy to prepare (put the oil in the water and shake vigorously to obtain a homogeneous mixture).

Precautions

Regularly empty bins containing soluble oils

Maximum storage temperature: 65 ° C

Viscosity at 40°C (cSt) : 51,2

Viscosity at 100°C (cSt) : 6,9

Viscosity index : 88

Density at 20°C : 0,885

The given data are typical data